

Crack Testing Agent Developer



Safety and health

When using WEICON products, the physical, safety technical, toxicological and ecological data and regulations in our EC safety data sheets (www.weicon.com) must be observed.

Available sizes:

11691500-35 Crack Testing Agent Developer 500 ml

Accessories:

11690500 Crack Testing Agent Penetrant,
11692500 Crack Testing Agent Cleaner,

Developer for the non-destructive material testing by way of colour penetration process

Colourfast special developer on solvent basis for colour penetration tests. Suitable for metals, many plastics, ceramic materials, glass etc. The suitability for plastic has to be tested in advance.

Technical Data

Odour	solvent
Features	reliable indication of material errors
Storage stability	24 months
Colour	white
Temperature resistance	(+32°F) 0 to (+122°F) +50 °C

Processing

1. Parts have to be cleaned thoroughly from fat, oils or other contamination with WEICON Crack Testing Agent Cleaner and allowed to dry. The flaws have to be open toward the surface.
2. The processing temperature is in the range of (+32°F) 0 to (+122°F) +50°C. Apply WEICON Crack Testing Agent Penetrant to the cleaned and dry surface and allow to react for 5-10 minutes.
3. Remove excess Penetrant from the surface with a lint-free cloth slightly moistened with WEICON Crack Testing Agent Cleaner.
4. Spray on WEICON Crack Testing Agent Developer from approx. 20 cm distance. Only spray on just enough Developer to produce a white background on the surface. Too much developing agent can cover fine cracks! Cracks and flaws become visible as red lines and dots after a short time. Perform final visual assessment after 5-10 minutes.

Storage

Pressurized container: protect from sunlight and do not expose to temperatures exceeding +50°C.

Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

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