

# Silicone HT 300



## High-temperature-resistant | acetoxy-curing

WEICON HT 300 is red, high-temperature-resistant (+300°C /+572°F), free of solvents, strong, and acetoxy-curing. It is resistant to weathering, ageing and chemicals and is extremely elastic (breaking elongation of approx. 300%). The product is particularly suitable for heat-exposed bonds and seals and adheres very well to steel, aluminium, glass, ceramics and many other materials. The adhesive and sealant can be used in industrial furnaces, flue gas systems, heating installations, exhaust gas routing, heating cabinets and in many additional areas.

### Technical Data

Base	1-C. polysiloxane (acetate)	
Colour	red	
Cure type	moisture-curing	
Standfestigkeit_Ablauf	ASTM D 2202	1.0 mm
Density	1,18 g/cm <sup>3</sup>	
Curing condition	from +5°C to +40°C and 30% to 95% rel. air humidity	
Processing temperature	+5°C to +35°C	
Curing speed	in the first 24 h	2 -3 mm
Skin-over time	8 min.	
Gap bridging up to max.	5 mm	
Max. sealing joint width	25 mm	
Tensile strength	ISO 37 / S3A	2,5 N/mm <sup>2</sup>
Elongation at break	ISO 37, S3A	300 %
Elongation at 100 %	ISO 37 S3A	0,9 N/mm <sup>2</sup>
Movement absorption max.	15 %	
Volume change	DIN 52451	< -6 %
Hardness (Shore A)	DIN ISO 7619	30±5
Temperature resistance	-40 °C to briefly +280 °C (approx. 2 h) +300 °C	
Building material class	DIN 4102	B 2
Shelf life	12 mon.	
<b>Zulassungen / Richtlinien</b>		
IMPA Code	815282/83	
ISSA Code	75.634.20/21	

### Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

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## Surface pre-treatment

Surfaces must be clean and free of grease. Many surface soiling, such as oil, grease, dust and dirt can be removed with WEICON

Surface Cleaner. For heavily soiled metal surfaces, we recommend Cleaner Spray S; for removing old colour residues or adhesive

residues, WEICON Sealant and Adhesive Remover is ideal. Most materials can be bonded to and among each other. For certain materials or special requirements, we recommend the use of a

bonding agent (primer). Mechanical surface pre-treatment e.g. by grinding or sanding can also improve the adhesion considerably.

## Processing

Processing Cartridge gun for 310 ml cartridges, compressed air gun, we recommend a version with piston rod (WEICON Compressed Air Cartridge Gun), automatic dosing systems. Squeeze out by hand, close tube again immediately after use, opened tubes should be used up as quickly as possible. Joining the components In order to guarantee and ideal wetting, the bonding parts need to be joined, before the adhesive skins over (skin-over time).

## Storage

When unopened and stored in normal climate (+23°C and 50 % rel. air humidity), WEICON Elastic Adhesives and Sealants have a shelf life of 12 months.

## Safety and health

When using WEICON products, the physical, safety-related, toxicological and ecological data and regulations in our EC safety data sheets (www.weicon.com) must be observed.

## Accessories

- 13955031 V-Joint Nozzle, 1 PCE
- 13250009 Compressed Air Cartridge Gun, 1 PCE
- 13250002 Cartridge Gun Special, 1 PCE
- 13250001 Cartridge Gun, 1 PCE

## Available sizes:

- 13050085 Silicone HT 300, 85 ml, red
- 13050310 Silicone HT 300, 310 ml, red

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